SMFL Single and Dual DC-DC Converters

28 VOLT INPUT – 65 WATT

FEATURES

Radiation tolerant space dc-dc converter

- **Single event effects (SEE) LET performance to 86 MeV cm^2/mg**
- **Total ionizing dose (TID) guaranteed to 100 krad(Si) RHA level R, per MIL-STD-883 method 1019**
- Operating temperature -55°C to +125°C
- Qualified to MIL-PRF-38534 Class H and K
- Input voltage range 16 to 40 V
- Transient protection up to 80 V for 50 ms
  - Converter will shut down at an input voltage above approximately 45 volts
- Fully isolated, magnetic feedback
- Fixed high switching frequency
- Remote sense and output trim on single output models
- Primary and secondary inhibit function
- Synchronization input and output
- Indefinite short circuit protection
- High power density with up to 85% efficiency

MODELS OUTPUT VOLTAGE (V)	
SINGLE	DUAL
3.3	±5
5	±12
12	±15
15	

DESCRIPTION

The Interpoint® SMFL Series™ 28 volt dc-dc converters are rated up to 65 watts output power over a -55°C to +125°C temperature range with a 28 volt nominal input. On dual output models, up to 70% of the rated output power can be drawn from either the positive or negative outputs. The welded, hermetically sealed package is only 3.005 x 1.505 x 0.400 inches.

SCREENING

SMFL converters offer screening options to space prototype (O), Class H, or Class K. Radiation tolerant to radiation hardness assurance (RHA) levels of "-" (O), "P" or "R", per MIL-PRF-38534. Interpoint model numbers use an "O" in the RHA designator position to indicate the "-" (dash) RHA level of MIL-PRF-38534, which is defined as "no RHA". See Table 9 on page 14 and Table 10 on page 15 for more information.

DESIGN FEATURES

The SMFL Series converters are switching regulators that use a quasi-square wave, single ended forward converter design with a constant switching frequency of 600 kHz.

Isolation between input and output circuits is provided with a transformer in the forward path and wide bandwidth magnetic coupling in the feedback control loop. The SMFL Series uses a unique dual loop feedback technique that controls output current with an inner feedback loop and output voltage with a cascaded voltage mode feedback loop.

The additional secondary current mode feedback loop improves transient response in a manner similar to primary current mode control and allows for ease of paralleling.

Tight load regulation is achieved through a wide-bandwidth magnetic feedback circuit.

INHIBIT

The SMFL Series converters have two inhibit terminals (INH1 and INH2) that can be used to disable power conversion, resulting in a very low quiescent input current. See Table 5 on page 6 for specifications.

SYNC

Converters may be synced to an external clock (525 to 675 kHz) or to one another by using the sync in or out pins. See Table 5 on page 6 for specifications.

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Sense and Trim

Single output models provide sense to maintain voltage at the load. The converters output voltage can also be trimmed up. See Figure 1.

Current Sharing and Parallel Operation

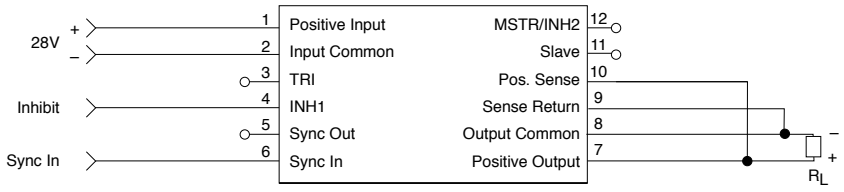
Multiple SMFL converters may be used in parallel to drive a common load. Only single output models with SENSE and SNS RTN can be used in the share mode. In this mode of operation the load current is shared by two or three SMFL converters.

In current sharing mode, one SMFL converter is designated as a master. The SLAVE pin (pin 11) of the master is left unconnected and the MSTR/INH2 pin (pin 12) of the master is connected to the SLAVE pin (pin 11) of the slave units.

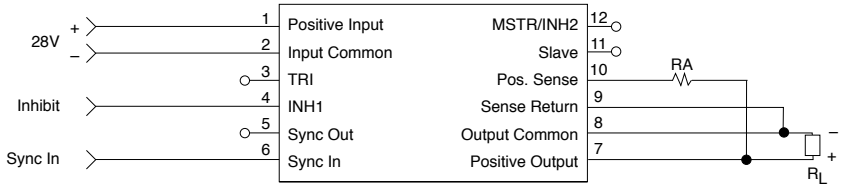
The units designated as slaves have the MSTR/INH2 pin (pin 12) connected to the SNS RTN pin (pin 9) of the master unit. “Figure 2: Parallel Connections – Single Output Models” on page 3 shows the typical setup for two or three units in parallel.

A second slave unit may be placed in parallel with a master and slave; this requires the TRI pin (pin 3) of the master unit to be connected to the SNS RTN pins (pin 9) shown in Figure 2 on page 3.

In current sharing mode, the converters function as a current source. For this reason it is important that their outputs be connected to the common ground at all times to prevent an excessively high voltage at their outputs.



REMOTE SENSE CONNECTION



OUTPUT VOLTAGE ADJUST CONNECTION

V_{OUT} INCREASE	R_A (Ω)			
VOLTS	3.3 V	5 V	12 V	15 V
0.1	66	77	27	21
0.2	131	153	55	43
0.3	196	230	82	64
0.4	262	307	109	86
0.5	349	396	139	109

Notes
1. When using remote sense for voltage compensation or when using remote sense for trim, the output will drift over temperature. Contact Applications Engineering for more information powerapps@crane-eg.com.
2. Do not exceed the maximum rated power.

Figure 1: Sense Connections and Trim Table – Single Output Models

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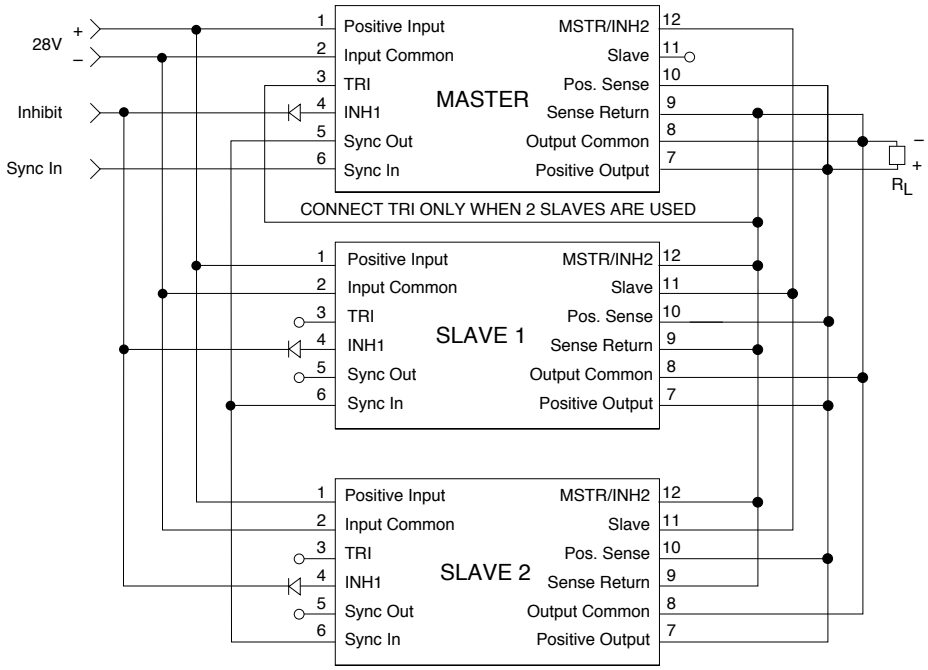

Notes
1. No one converter may carry more than its maximum rated current.
2. Individual converter operation, load and layout may affect the actual current shared. Contact Applications Engineering for more information powerapps@crane-eg.com.
3. When paralleling SMFLs a diode is required at the input of each inhibit pin as SMFLs do not have an internal diode on the inhibit pin.

FIGURE 2: PARALLEL CONNECTIONS – SINGLE OUTPUT MODELS

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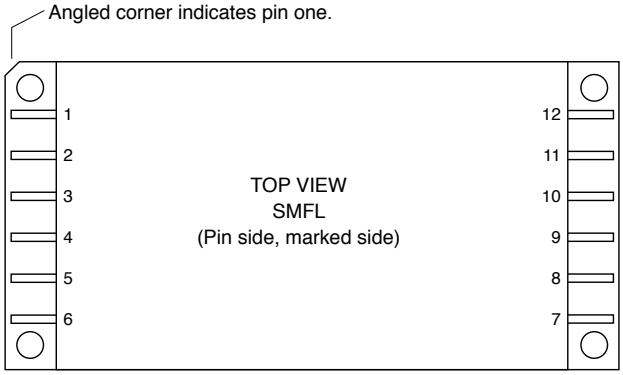
PIN OUT		
Pin	**Single Output**	**Dual Output**
1	Positive Input	Positive Input
2	Input Common	Input Common
3	Triple (TRI)	Triple (TRI)
4	Inhibit 1 (INH1)	Inhibit 1 (INH1)
5	Sync Out	Sync Out
6	Sync In	Sync In
7	Positive Output	Positive Output
8	Output Common	Output Common
9	Sense Return	Negative Output
10	Positive Sense	No connection
11	Slave	Slave
12	Master/Inhibit 2 (MSTR/INH2)	Master/Inhibit 2 (MSTR/INH2)

TABLE 1: PIN OUT

PINS NOT IN USE	
TRI	Leave unconnected
Inhibit 1 (INH1)	Leave unconnected
Sync Out	Leave unconnected
Sync In	Connect to Input Common
Sense Return	Connect to appropriate outputs
Positive Sense	Connect to appropriate outputs
Slave	Leave unconnected
Master/Inhibit 2 (MSTR/INH2)	Leave unconnected

TABLE 2: PINS NOT IN USE



See “Figure 18: Case U” on page 12 and
“Figure 19: Case V” on page 13 for dimensions.
Case V has the same pin out.

FIGURE 3: PIN OUT

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MODEL NUMBERING KEY

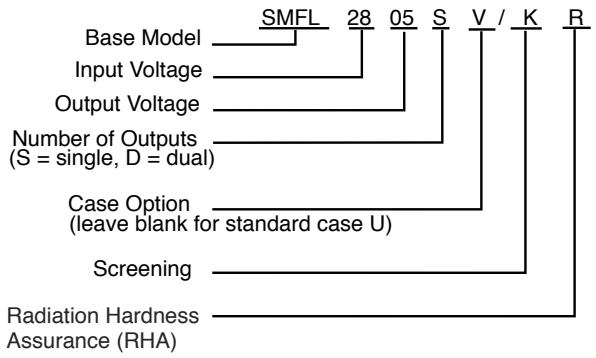

FIGURE 4: MODEL NUMBERING KEY

SMD NUMBERS	
STANDARD MICROCIRCUIT DRAWING (SMD)	**SMFL SERIES SIMILAR PART**
5962R0621301KXC	SMFL283R3S/KR
5962R9316301KXC	SMFL2805S/KR
5962R9316201KXC	SMFL2812S/KR
5962R9316101KXC	SMFL2815S/KR
5962R9319101KXC	SMFL2805D/KR
5962R9319201KXC	SMFL2812D/KR
5962R9319301KXC	SMFL2815D/KR
The SMD number shown is for Class K screening, non-flanged,radiation hardness assurance (RHA) level R. For exact specifications for an SMD product, refer to the SMD drawing. SMDs can be downloaded from www.landandmaritime.dla.mil/programs/smcr	

TABLE 3: SMD NUMBER CROSS REFERENCE

MODEL NUMBER OPTIONS

TO DETERMINE THE MODEL NUMBER ENTER ONE OPTION FROM EACH CATEGORY IN THE FORM BELOW.

CATEGORY	Base Model and Input Voltage	Output Voltage [1]	Number of Outputs [2]	Case Options [3]		Screening [4]	RHA [5]
OPTIONS	SMFL28	3R3, 05, 12, 15	S	(U, leave blank)		O	O
		05, 12, 15	D	V		H	P
						K	R
FILL IN FOR MODEL #	SMFL28	_____	_____	_____	/	_____	_____

Notes
1. Output Voltage: An R indicates a decimal point. 3R3 is 3.3 volts out. The value of 3R3 is only available in single output models.
2. Number of Outputs: S is a single output and D is a dual output.
3. Case Options: For the standard case (“Figure 18: Case U” on page 12) leave the case option blank. For down-leaded case option (“Figure 19: Case V” on page 13), insert the letter V in the case option position.
4. Screening: A screening level of O is a space prototype and is only used with RHA O. See “Table 9: Element Evaluation” on page 14 and “Table 10: Environmental Screening and RHA Levels” on page 15 for more information.
5. RHA: Interpoint model numbers use an “O” in the RHA designator position to indicate the “-” (dash) radiation hardness assurance level of MIL-PRF-38534, which is defined as “no RHA.” RHA O is only available with screening level O. See “Table 10: Environmental Screening and RHA Levels” on page 15 for more information.

TABLE 4: MODEL NUMBER OPTIONS

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TABLE 5: OPERATING CONDITIONS, ALL MODELS, 25°C CASE, 28 VIN, 100% LOAD, UNLESS OTHERWISE SPECIFIED.

		ALL MODELS			
PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS
LEAD SOLDERING TEMPERATURE [1]	10 SECONDS MAX.	—	—	300	°C
STORAGE TEMPERATURE [1]		-65	—	+150	°C
CASE OPERATING TEMPERATURE	FULL POWER	-55	—	+125	°C
	ABSOLUTE [1]	-55	—	+135	
DERATING OUTPUT POWER/CURRENT [1]	LINEARLY	From 100% at 125°C to 0% at 135°C			
ESD RATING [1] MIL-PRF-38534, 3.9.5.8.2	MIL STD 883 METHOD 3015 CLASS 3B	>8000			V
ISOLATION: INPUT TO OUTPUT OR ANY PIN TO CASE	@ 500 VDC AT 25°C	100	—	—	Megohms
INPUT TO OUTPUT CAPACITANCE [1]		—	150	—	pF
CURRENT LIMIT [2]	% OF FULL LOAD	—	125	—	%
UNDERVOLTAGE LOCKOUT [1]	RISING V_{IN} (TURN ON)	14.1	—	15.8	V
-55°C TO +125°C	FALLING V_{IN} (TURN OFF)	11.6	—	14.0	
AUDIO REJECTION [1]		—	50	—	dB
CONVERSION FREQUENCY, FREE RUN	-55°C TO +125°C	525	—	675	kHz
SYNCHRONIZATION IN	INPUT FREQUENCY	525	—	675	kHz
-55°C TO +125°C	DUTY CYCLE [1]	40	—	60	%
	ACTIVE LOW	—	—	0.8	V
	ACTIVE HIGH [1]	4.5	—	5.0	
	REFERENCED TO	INPUT COMMON			
	IF NOT USED	CONNECT TO INPUT COMMON			
SYNCHRONIZATION OUT	REFERENCED TO	INPUT COMMON			
	IF NOT USED	LEAVE UNCONNECTED			
INHIBIT 1 ACTIVE LOW (OUTPUT DISABLED)	INHIBIT PIN PULLED LOW	—	—	0.8	V
Do not apply a voltage to the inhibit pin. [3]	INHIBIT PIN SOURCE CURRENT [1]	—	—	10	mA
	REFERENCED TO	INPUT COMMON			
INHIBIT 1 ACTIVE HIGH (OUTPUT ENABLED)	INHIBIT PIN CONDITION	OPEN COLLECTOR OR UNCONNECTED			
Do not apply a voltage to the inhibit pin. [3]	OPEN INHIBIT PIN VOLTAGE [1]	9	—	12	V
INHIBIT 2 ACTIVE LOW (OUTPUT DISABLED)	INHIBIT PIN PULLED LOW	—	—	0.5	V
Do not apply a voltage to the inhibit pin. [3]	INHIBIT PIN SOURCE CURRENT [1]	—	—	5	mA
	REFERENCED TO	OUTPUT COMMON			
INHIBIT 2 ACTIVE HIGH (OUTPUT ENABLED)	INHIBIT PIN CONDITION	OPEN COLLECTOR OR UNCONNECTED			
Do not apply a voltage to the inhibit pin. [3]	OPEN INHIBIT PIN VOLTAGE [1]	—	—	9	V

For mean time between failures (MTBF) contact Applications Engineering
powerapps@crane-eg.com +1.425.882.3100 option 7

Notes
1. Guaranteed by qualification test and/or analysis. Not an in-line test.
2. Dual outputs: The over-current limit will trigger when the sum of the currents from both outputs reaches 125% (typical value) of the maximum rated "total" current of both outputs.
3. An external inhibit interface should be used to pull the inhibits low or leave them floating. The inhibit pins can be left unconnected if not used.

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TABLE 6: ELECTRICAL CHARACTERISTICS: -55°C TO +125°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.

SINGLE OUTPUT MODELS		SMFL283R3S			SMFL2805S			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE		3.21	3.30	3.39	4.87	5.00	5.13	V
OUTPUT CURRENT	V_{IN} = 16 TO 40 V	0	—	12.12	0	—	10	A
OUTPUT POWER	V_{IN} = 16 TO 40 V	0	—	40	0	—	50	W
OUTPUT RIPPLE	T_C = 25°C	—	10	35	—	15	35	mV p-p
10 KHZ - 2 MHZ	T_C = -55°C TO +125°C	—	10	50	—	30	50	
LINE REGULATION	V_{IN} = 16 TO 40 V	—	0	20	—	0	20	mV
LOAD REGULATION	NO LOAD TO FULL	—	—	40	—	—	20	mV
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	V
	TRANSIENT 50 ms [1, 2]	—	—	80	—	—	80	
INPUT CURRENT	NO LOAD	—	70	100	—	70	120	mA
	INHIBITED – INH1	—	9	14	—	9	14	
	INHIBITED – INH2	—	35	70	—	35	70	
INPUT RIPPLE	10 kHz - 10 MHz	—	30	50	—	30	50	mA p-p
EFFICIENCY	T_C = 25°C	71	—	—	75	78	—	%
	T_C = -55°C TO +125°C	69	—	—	73	—	—	
LOAD FAULT	POWER DISSIPATION	—	12.5	16	—	12.5	18	W
SHORT CIRCUIT	RECOVERY [1]		1.5	6		1.5	4	ms
STEP LOAD RESPONSE [3]	TRANSIENT	—	±200	±300	—	±250	±350	mV pk
50% - 100% - 50%	RECOVERY [1]	—	1.5	3.0	—	1.5	3.0	ms
STEP LINE RESPONSE [1, 3]	TRANSIENT	—	±250	±300	—	±250	±300	mV pk
16 - 40 -16 V	RECOVERY	—	200	300	—	200	300	µs
START-UP [4]	DELAY	—	3.5	10	—	3.5	6	ms
CAPACITIVE LOAD [1, 5]	T_C = 25°C	—	—	1000	—	—	1000	µF

Notes
1. Guaranteed by qualification test and/or analysis. Not an in-line test.
2. Converter will shut down above approximately 45 V but will be undamaged and will restart when voltage drops into normal range.
3. Recovery time is measured from application of the transient to point at which V_{OUT} is within 1% of final value.
4. Tested on release from inhibit.
5. No effect on dc performance.

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TABLE 7: ELECTRICAL CHARACTERISTICS: -55°C TO +125°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.

SINGLE OUTPUT MODELS		SMFL2812S			SMFL2815S			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE		11.76	12.00	12.24	14.55	15.00	15.45	V
OUTPUT CURRENT	V_{IN} = 16 TO 40 V	0	—	5	0	—	4.33	A
OUTPUT POWER	V_{IN} = 16 TO 40 V	0	—	60	0	—	65	W
OUTPUT RIPPLE	T_C = 25°C	—	0	75	—	30	85	mV p-p
10 KHZ - 2 MHZ	T_C = -55°C TO +125°C	—	45	100	—	45	110	
LINE REGULATION	V_{IN} = 16 TO 40 V	—	0	20	—	0	20	mV
LOAD REGULATION	NO LOAD TO FULL	—	—	20	—	—	20	mV
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	V
	TRANSIENT 50 ms [1, 2]	—	—	80	—	—	80	
INPUT CURRENT	NO LOAD	—	50	100	—	50	100	mA
	INHIBITED – INH1	—	9	14	—	9	14	
	INHIBITED – INH2	—	35	70	—	35	70	
INPUT RIPPLE	10 kHz - 10 MHz	—	30	50	—	30	50	mA p-p
EFFICIENCY	T_C = 25°C	81	84	—	82	85	—	%
	T_C = -55°C TO +125°C	79	—	—	80	—	—	
LOAD FAULT	POWER DISSIPATION	—	10	16	—	10	16	W
SHORT CIRCUIT	RECOVERY [1]		1.5	4		1.5	4	ms
STEP LOAD RESPONSE [3]	TRANSIENT	—	±450	±600	—	±500	±600	mV pk
50% - 100% - 50%	RECOVERY [1]	—	1.5	3.0	—	1.5	3.0	ms
STEP LINE RESPONSE [1, 3]	TRANSIENT	—	±250	±400	—	±250	±500	mV pk
16 - 40 -16 V	RECOVERY	—	200	300	—	200	300	µs
START-UP [4]	DELAY	—	3.5	6	—	3.5	6	ms
CAPACITIVE LOAD [1, 5]	T_C = 25°C	—	—	1000	—	—	1000	µF

Notes
1. Guaranteed by qualification test and/or analysis. Not an in-line test.
2. Converter will shut down above approximately 45 V but will be undamaged and will restart when voltage drops into normal range.
3. Recovery time is measured from application of the transient to point at which V_{OUT} is within 1% of final value.
4. Tested on release from inhibit.
5. No effect on dc performance.

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TABLE 8: ELECTRICAL CHARACTERISTICS: -55°C TO +125°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.

DUAL OUTPUT MODELS		SMFL2805D			SMFL2812D			SMFL2815D			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE	$+V_{OUT}$	4.85	5.00	5.15	11.64	12.00	12.36	14.55	15.00	15.45	V
V_{IN} = 16 TO 40 V	$-V_{OUT}$	4.82	5.00	5.18	11.58	12.00	12.42	14.47	15.00	15.53	
OUTPUT CURRENT [2]	EITHER OUTPUT	0	±5	7	0	±2.5	3.5	0	±2.17	3.03	A
V_{IN} = 16 TO 40 V	TOTAL	0	—	10	0	—	5	0	—	4.33	
OUTPUT POWER [2]	EITHER OUTPUT	0	±25	35	0	±30	42	0	±32.5	45.5	W
V_{IN} = 16 TO 40 V	TOTAL	0	—	50	0	—	60	0	—	65	
OUTPUT RIPPLE	T_C = 25°C	—	—	50	—	—	80	—	—	100	mV p-p
10 kHz - 2 MHz ± V_{OUT}	T_C = -55°C TO +125°C	—	50	100	—	50	120	—	50	150	
LINE REGULATION	$+V_{OUT}$	—	0	50	—	0	50	—	0	50	mV
V_{IN} = 16 TO 40 V	$-V_{OUT}$	—	25	100	—	25	100	—	25	100	
LOAD REGULATION	$+V_{OUT}$	—	0	50	—	0	50	—	0	50	mV
NO LOAD TO FULL	$-V_{OUT}$	—	25	100	—	50	120	—	50	150	
CROSS REGULATION	SEE NOTE 3	—	—	400	—	—	480	—	—	600	mV
T_C = 25°C	SEE NOTE 4	—	—	300	—	—	480	—	—	600	
INPUT VOLTAGE	$+V_{OUT}$	16	28	40	16	28	40	16	28	40	V
	TRANSIENT 50 ms [1, 5]	—	—	80	—	—	80	—	—	80	
INPUT CURRENT	NO LOAD	—	50	120	—	50	100	—	50	100	mA
	INHIBITED–INH1	—	9	14	—	9	14	—	9	14	
	INHIBITED–INH2	—	35	70	—	35	70	—	35	70	
INPUT RIPPLE CURRENT	10 kHz - 10 MHz	—	30	50	—	30	50	—	30	80	mA p-p
EFFICIENCY	T_C = 25°C	75	78	—	81	84	—	82	85	—	%
BALANCED LOAD	T_C = -55°C TO +125°C	73	—	—	79	—	—	80	—	—	
LOAD FAULT	POWER DISSIPATION	—	12.5	18	—	10	16	—	10	16	W
	RECOVERY [1]	—	1.5	4.0	—	1.5	4.0	—	1.5	4.0	ms
STEP LOAD RESPONSE [6]	TRANSIENT	—	±250	±350	—	±450	±600	—	±500	±600	mV pk
50% - 100% - 50% ± V_{OUT}	RECOVERY [1]	—	1.5	3.0	3.0	1.5	3.0		1.5	3.0	ms
STEP LINE RESPONSE [1, 6]	TRANSIENT	—	±250	±300	—	±250	±400	—	±250	±500	mV pk
16 - 40 -16 V ± V_{OUT}	RECOVERY	—	200	300	—	200	300	—	200	300	µs
START-UP [7]	DELAY	—	3.5	6	—	3.5	6	—	3.5	6	ms
CAPACITIVE LOAD [1, 8, 9]	T_C = 25°C	—	—	500	—	—	500	—	—	500	µF

Notes
1. Guaranteed by qualification test and/or analysis. Not an in-line test.
2. Up to 70% of the total output power/current is available from either output providing the opposite output is simultaneously carrying 30% of the total power/current.
3. Effect on negative Vout from 50%/50% loads to 70%/30% or 30%/70% loads.
4. Effect on negative Vout from 50%/50% loads to 50% then 10% load on negative Vout.
5. Converter will shut down above approximately 45V but will be undamaged and will restart when voltage drops into normal range.
6. Recovery time is measured from application of the transient to point at which Vout is within 1% of final value.
7. Tested on release from inhibit.
8. No effect on dc performance.
9. Applies to each output.

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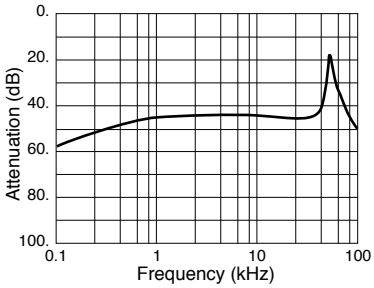
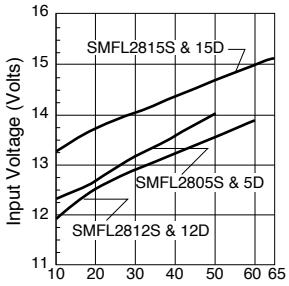
TYPICAL PERFORMANCE PLOTS: 25°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.
These are examples for reference only and are not guaranteed specifications.



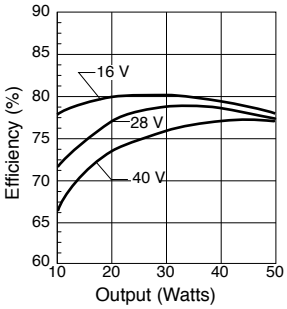
SMFL Series Audio Rejection

FIGURE 5



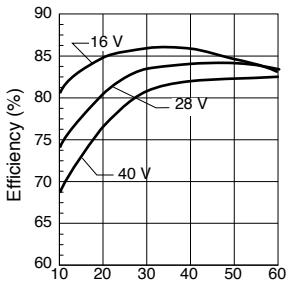
Performance not guaranteed below 16 V_{IN}
Low Line Dropout

FIGURE 6



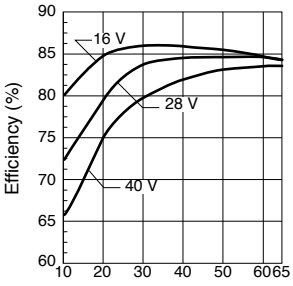
SMFL2805S & SMFL2805D Efficiency

FIGURE 7



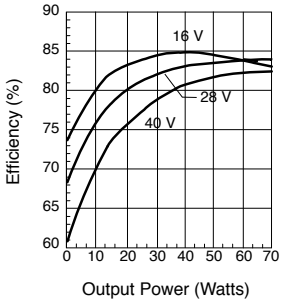
SMFL2812S & SMFL2812D Efficiency

FIGURE 8



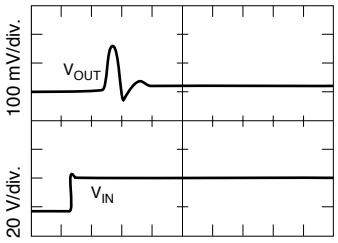
SMFL2815S & SMFL2815D Efficiency

FIGURE 9



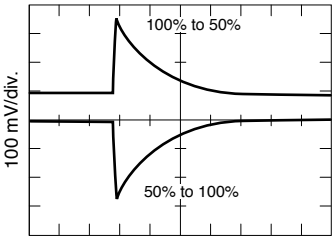
SMFL2828S Efficiency

FIGURE 10



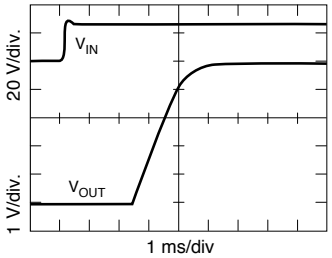
SMFL2805S Step Line Response

FIGURE 11



SMFL2805S Step Load Response

FIGURE 12



SMFL2805S Turn On Response

FIGURE 13

SMFL Single and Dual DC-DC Converters

28 VOLT INPUT – 65 WATT

TYPICAL PERFORMANCE PLOTS: 25°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.
These are examples for reference only and are not guaranteed specifications.

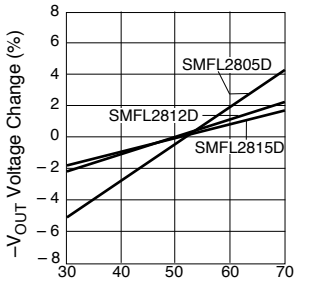


FIGURE 14

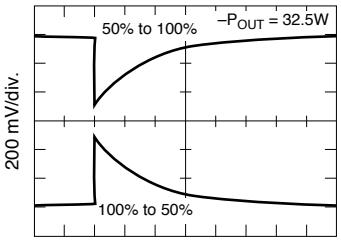


FIGURE 15

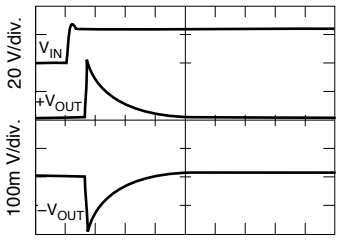


FIGURE 16

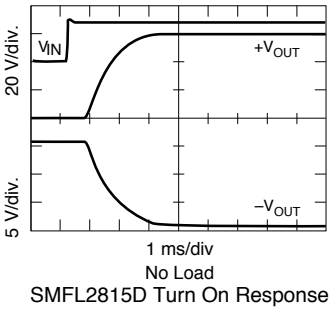


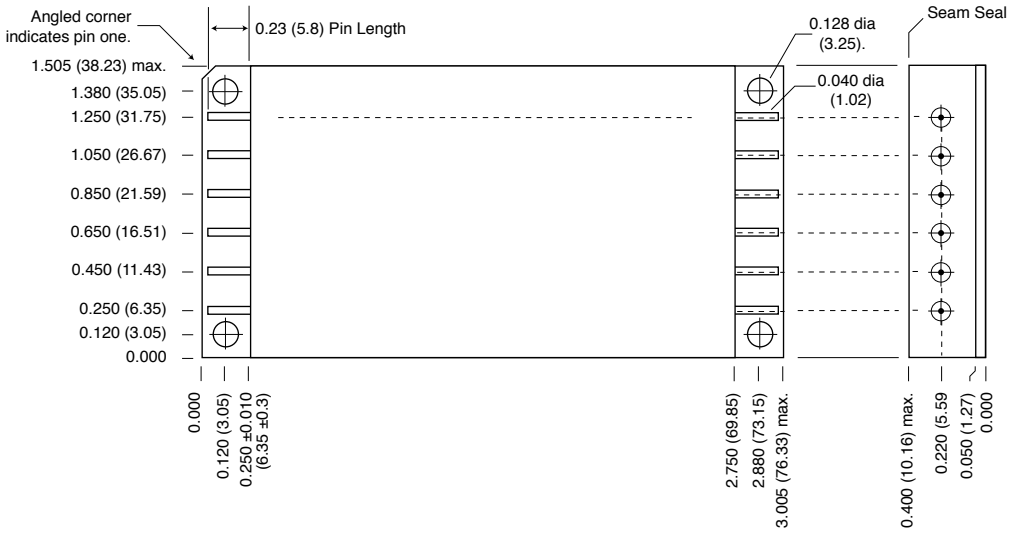
FIGURE 17

SMFL Single and Dual DC-DC Converters

28 VOLT INPUT – 65 WATT

TOP VIEW CASE U
Flanged case, short leads

Case “U” does not require a designator in the Case Option position of the model number.



Weight: 86 grams maximum

Case dimensions in inches (mm)
Tolerance ±0.005 (0.13) for three decimal places
±0.01 (0.3) for two decimal places
unless otherwise specified

CAUTION
Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header	Cold Rolled Steel/Nickel/Gold
Cover	Kovar/Nickel
Pins	#52 alloy/Gold ceramic seal Gold plating of 50 - 150 microinches is included in pin diameter Seal Hole: 0.120 ±0.002 (3.05 ±0.05)

Case U, Rev K, 2014.03.03
Please refer to the numerical dimensions for accuracy.

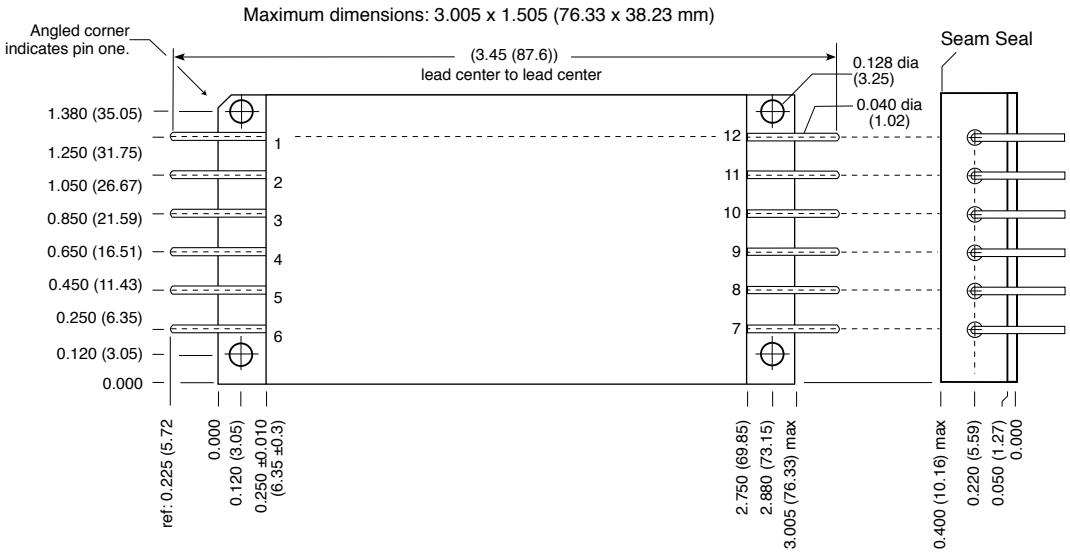
FIGURE 18: CASE U

SMFL Single and Dual DC-DC Converters

28 VOLT INPUT – 65 WATT

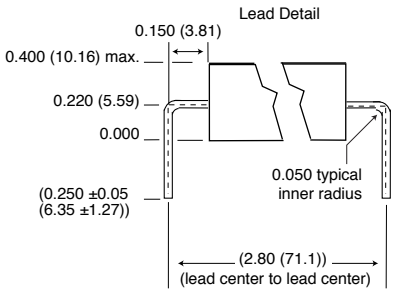
TOP VIEW CASE V
Flanged case, down leaded

Case “V” requires a “V” in the Case Option position of the model number.



Weight: 86 grams maximum

Case dimensions in inches (mm)
Tolerance ±0.005 (0.13) for three decimal places
±0.01 (0.3) for two decimal places
unless otherwise specified



CAUTION
Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header	Cold Rolled Steel/Nickel/Gold
Cover	Kovar/Nickel
Pins	OFHC copper/gold, compresssion glas seal Gold plating of 50 - 150 microinches is included in pin diameter Seal Hole: 0.120 ±0.002 (3.05 ±0.05)

Case V, Rev H, 2014.03.06
Please refer to the numerical dimensions for accuracy.

FIGURE 19: CASE V

SMFL Single and Dual DC-DC Converters

28 VOLT INPUT – 65 WATT

Table is for reference only. See individual Series' datasheets for specific screening.

DC-DC Converters Prototype, Class H and Class K, MIL-PRF-38534 Element Evaluation

	NON-QML [1]	QML			
	Prototype	Class H		Class K	
	/O	/H		/K	
Component-Level Test Performed	M/S [2]	M/S [2]	P [3]	M/S [2]	P [3]
Element Electrical	■	■	■	■	■
Visual		■	■	■	■
Internal Visual		■		■	
Temperature Cycling				■	■
Constant Acceleration				■	■
Interim Electrical				■	
Burn-in				■	
Post Burn-in Electrical				■	
Steady State Life				■	
Voltage Conditioning Aging					■
Visual Inspection					■
Final Electrical		■	■	■	■
Wire Bond Evaluation		■	■	■	■
SEM				■	

Notes
1. Non-QML products may not meet all of the requirements of MIL-PRF-38534.
2. M/S = Active components (microcircuit and semiconductor die)
3. P = Passive components, Class H and K element evaluation. Not applicable to space prototype (“O”) element evaluation.

Definitions:
Element Evaluation: Component testing/screening per MIL-STD-883 as determined by MIL-PRF-38534

TABLE 9: ELEMENT EVALUATION

SMFL Single and Dual DC-DC Converters

28 VOLT INPUT – 65 WATT

DC-DC Converters Prototype, Class H and Class K MIL-PRF-38534 Environmental Screening and RHA[1] P or R

	NON-QML [2]	QML [3]			
	Prototype	Class H		Class K	
Test Performed	/OO	/HP	/HR	/KP	/KR
Non-destruct wire bond pull, Method 2023		■ [4]	■ [4]	■	■
Pre-cap Inspection, Method 2017, 2032	■	■	■	■	■
Temperature Cycle (10 times) (Qual 100 times)					
Method 1010, Cond. C, -65°C to +150°C, ambient	■	■	■	■	■
Constant Acceleration					
Method 2001, 3000 g (Qual 5000 g)	■	■	■	■	■
PIND, Test Method 2020, Cond. A		■ [4]	■ [4]	■	■
Pre burn-in test, Group A, Subgroups 1 and 4	■	■ [4]	■ [4]	■	■
Burn-in Method 1015, +125°C case, typical [5]					
96 hours	■				
160 hours		■	■		
2 x 160 hours (includes mid-BI test)				■	■
Final Electrical Test, MIL-PRF-38534, Group A,					
Subgroups 1 and 4: +25°C case	■				
Subgroups 1 through 6, -55°C, +25°C, +125°C case		■	■	■	■
Hermeticity Test					
Gross Leak, Method 1014, Cond. C	■	■	■	■	■
Fine Leak, Method 1014, Cond. A	■	■	■	■	■
Radiography, Method 2012				■	■
Post Radiography Electrical Test, +25°C case				■ [4]	■ [4]
Final visual inspection, Method 2009	■	■	■	■	■
RHA P: 30 krad(Si) total dose		■		■	
RHA R: 100 krad(Si) total dose			■		■
Single Event Effect (SEE) [1]		■	■	■	■
Linear Energy Transfer (LET) 86 MeV cm^2/mg					

Test methods are referenced to MIL-STD-883 as determined by MIL-PRF-38534.

Notes
1. Our Redmond facility has a DLA approved RHA plan for Interpoint power products. Our SMD products with RHA "P" or "R" code meet DLA requirements.
2. "OO" prototypes are non-QML products and may not meet all of the requirements of MIL-PRF-38534. "O" in the RHA designator position in Interpoint model numbers indicates DLA RHA "-" defined as no RHA.
3. All processes are QML qualified and performed by certified operators.
4. Not required by DLA but performed to assure product quality.
5. Burn-in temperature designed to bring the case temperature to +125°C minimum. Burn-in is a powered test.

Table 10: Environmental Screening and RHA Levels