MWR Triple DC-DC Converters

14 TO 50 VOLT INPUT - 35 WATT

FEATURES

- **Input voltage range 14 to 50 V**
- **Transient protection up to 80 V for one second**
- **Output short circuit protection**
- **-55°C to +125°C operation**
- **Magnetic feedback**
- **Synchronization**
- **Inhibit function**
- **Up to 33 W/in^3, 85% efficiency**
- **Undervoltage lockout**

MODELS OUTPUT VOLTAGE (V)
TRIPLE
3.3 V ±12 V
3.3 V ±15 V
5 V ±12 V
5 V ±15 V

DESCRIPTION

The MWR Series™ of high frequency dc-dc converters offers a wide input voltage range of 14 to 50 volts and up to 35 watts of output power. The units are capable of withstanding short term transients up to 80 volts for one second. The package is a hermetically sealed, welded metal case. Flanged and non-flanged models are available.

CONVERTER DESIGN

MWR Series dc-dc converters are switching regulators that use continuous flyback conversion topology with a clock frequency of approximately 300 kHz. MWR Series converters incorporate two internal converters with one converter phase shifted approximately 120° from the other to create a dual phase/phase-shifted operation. Each of the internal converters operates at the clock frequency. This design provides completely independent regulation with no cross regulation effect between the main and auxiliary outputs and no minimum loading required on the main output. The design minimizes input ripple, greatly reduces output ripple and improves efficiency.

LOW NOISE, HIGH AUDIO REJECTION

The MWR converters' feed-forward compensation system provides excellent dynamic response and noise rejection. Audio rejection is typically 40 dB.

INHIBIT FUNCTION

MWR converters provide an inhibit terminal that can be used to disable internal switching, resulting in no output and very low quiescent input current. The converter is inhibited when the inhibit pin is pulled below 0.8 volts. The unit is enabled when the pin, which is internally connected to a pull-up resistor, is left unconnected or is connected to an open-collector gate. The open circuit output voltage associated with the inhibit pin is 8.5 to 12 V. In the inhibit mode, a maximum of 4 mA must be sunk from the inhibit pin.

SYNCHRONIZATION

Synchronizing the converter with the system clock allows the designer to confine switching noise to clock transitions, minimizing interference and reducing the need for filtering. In sync mode, the converter will run at any frequency between 270 kHz and 330 kHz. The sync control operates with a duty cycle between 40% and 60%.

SHORT CIRCUIT PROTECTION

MWR Series converters provide short circuit protection by restricting the output current up to 150% of the full load output current. The output current is sensed in the secondary stage to provide highly predictable and accurate current limiting, and to eliminate foldback characteristics.

UNDERVOLTAGE LOCKOUT

Undervoltage lockout with hysteresis prevents the units from operating below approximately 12 volts input voltage to keep system current levels smooth, especially during initialization or re-start operations.

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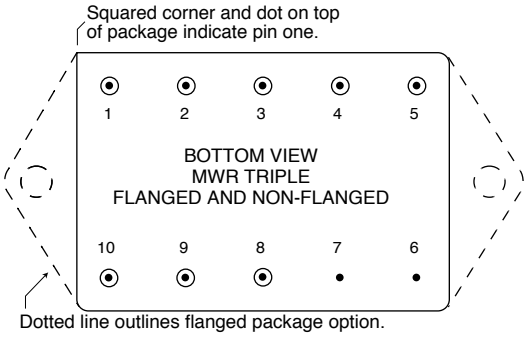
PIN OUT	
Pin	**Triple Output**
1	Positive Input
2	Main Output
3	Output Common
4	Neg. Aux. Output
5	Pos. Aux. Output
6	Case Ground
7	Case Ground
8	Inhibit
9	Sync. In
10	Input Common

TABLE 1: PIN OUT

PINS NOT IN USE	
Inhibit	Leave unconnected
Sync	Leave unconnected or tie to input common

TABLE 2: PINS NOT IN USE



See Figure 5 on page 10 and Figure 6 on page 11 for dimensions.

FIGURE 1: MWR TRIPLE

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MODEL NUMBERING KEY

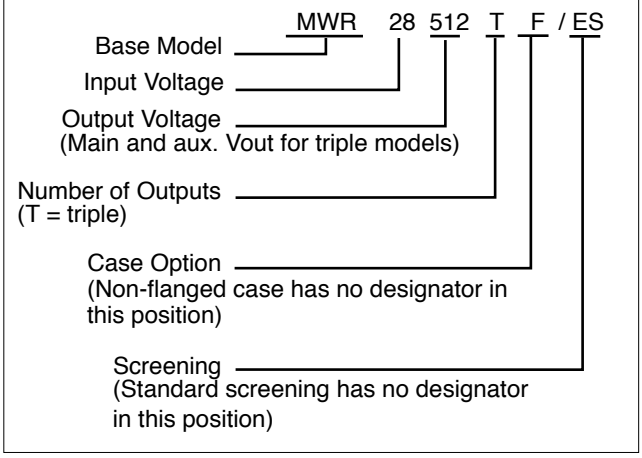

FIGURE 2: MODEL NUMBERING KEY

SMD NUMBERS	
STANDARD MICROCIRCUIT DRAWING (SMD)	**MWR SIMILAR PART**
5962-XXXXX01HXC IN PROCESS	MWR283R312T/883
5962-XXXXX02HXC IN PROCESS	MWR283R315T/883
5962-XXXXX03HXC IN PROCESS	MWR28512T/883
5962-XXXXX04HXC IN PROCESS	MWR28515T/883
The SMD number shown is for Class H screening, non-flanged. To indicate the flanged case option change the "X" to "Z" In the SMD number. For exact specifications for an SMD product, refer to the SMD drawing. SMDs can be downloaded from: http://www.landandmaritime.dla.mil/programs/smcr	

TABLE 3: SMD CROSS REFERENCE

MODEL NUMBER OPTIONS

TO DETERMINE THE MODEL NUMBER ENTER ONE OPTION FROM EACH CATEGORY IN THE FORM BELOW.

CATEGORY	Base Model and Input Voltage	Output Voltage [1]	Number of Outputs [2]	Case Options [3]	Screening [4]
OPTIONS	MWR28	3R312, 3R315T, 512T, 515T	T	(non-flanged, leave blank) F (flanged)	(standard, leave blank) ES 883
FILL IN FOR MODEL #	MWR28	_____	_____	_____	/ _____

Notes
1. Output Voltage: An R indicates a decimal point. 3R312T is 3.3 volts main and ±12 volts auxiliaries.
2. Number of Outputs: T is a triple output.
3. Case Options: For the standard case, Figure 5 on page 10, leave the case option blank. For the flanged case option, Figure 6 on page 11, insert the letter F in the Case Option position.
4. Screening: For standard screening leave the screening option blank. For other screening options, insert the desired screening level. For more information see Table 10 on page 12 and Table 11 on page 13.

TABLE 4: MODEL NUMBER OPTIONS

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TABLE 5: OPERATING CONDITIONS, ALL MODELS, 25°C CASE, 28 VIN, 100% LOAD, UNLESS OTHERWISE SPECIFIED.

MWR SERIES		ALL MODELS			
PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS
LEAD SOLDERING TEMPERATURE [1]	10 SECONDS MAX.	—	—	300	°C
STORAGE TEMPERATURE [1]		-65	—	+150	°C
CASE OPERATING TEMPERATURE	FULL POWER	-55	—	+125	°C
	ABSOLUTE [1]	-55	—	+135	
DERATING OUTPUT POWER/CURRENT [1]	LINEARLY	From 100% at 125°C to 0% at 135°C			
ESD RATING [1] MIL-PRF-38534, 3.9.5.8.2	MIL-STD-883, METHOD 3015 CLASS 2	2000 - 3999			V
ISOLATION: INPUT TO OUTPUT OR ANY PIN TO CASE EXCEPT CASE PINS	500 V AT 25°C	100	—	—	Megohms
UNDERVOLTAGE LOCKOUT [1] -55°C TO +125°C	RISING V_{IN} (TURN ON)	—	12.93	—	V
	FALLING V_{IN} (TURN OFF)	—	11.85	—	
CURRENT LIMIT % OF FULL LOAD	MAIN	—	150	—	%
	±AUX. [2]	—	130	—	
AUDIO REJECTION [1]		—	40	—	dB
CONVERSION FREQUENCY	FREE RUN -55°C TO +125°C	260	—	340	kHz
SYNCHRONIZATION	INPUT FREQUENCY	270	—	330	kHz
	DUTY CYCLE [1]	40	—	60	%
	ACTIVE LOW	—	—	0.8	V
	ACTIVE HIGH [1]	4.5	—	5.0	
	REFERENCED TO	INPUT COMMON			
	IF NOT USED	LEAVE UNCONNECTED			
INHIBIT ACTIVE LOW (OUTPUT DISABLED) Do not apply a voltage to the inhibit pin [4]	INHIBIT PIN PULLED LOW [3]	—	—	0.8	V
	INHIBIT PIN SOURCE CURRENT [1]	—	—	4	mA
	REFERENCED TO	INPUT COMMON			
INHIBIT ACTIVE HIGH (OUTPUT ENABLED) Do not apply a voltage to the inhibit pin [4]	INHIBIT PIN CONDITION	OPEN COLLECTOR OR UNCONNECTED			
	OPEN PIN VOLTAGE [1]	8.5	—	12	V

For mean time between failures (MTBF) contact Applications Engineering
powerapps@crane-eg.com +1 425-882-3100 option 7

Notes
1. Guaranteed by qualification test and/or analysis. Not an in-line test.
2. The over-current limit will trigger when the sum of the auxiliary outputs reach 130% (typical value) of the maximum rated "total" current of both outputs.
3. Tested with inhibit pin pulled to ground.
4. An external inhibit interface should be used to pull the inhibit low or leave it floating. The inhibit pin can be left unconnected if not used.

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TABLE 6: ELECTRICAL CHARACTERISTICS -55°C TO +125°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.

TRIPLE OUTPUT MODEL – MWR283R312T		3.3 (MAIN)			±12 (AUXILIARIES)			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE	MAIN AND POS. AUX	3.23	3.30	3.37	11.76	12.00	12.24	V
	NEG. AUX.	—	—	—	11.70	12.00	12.30	
OUTPUT CURRENT	MAIN AND EITHER OUTPUT	—	—	3.0	—	±0.833	1.16 [1]	A
V_{IN} = 14 TO 50 V	MAX TOTAL AUX	—	—	—	—	—	1.67	
OUTPUT POWER	MAIN AND EITHER OUTPUT	—	—	10	—	±10	14 [1]	W
V_{IN} = 14 TO 50 V	MAX TOTAL AUX	—	—	—	—	—	20	
OUTPUT RIPPLE	T_C = 25°C	—	15	45	—	50	80	mV p-p
10 kHz - 20 MHz	T_C = -55°C TO +125°C	—	15	60	—	50	120	
LINE REGULATION	MAIN AND POS. AUX	—	5	25	—	5	50	mV
V_{IN} = 14 TO 50 V	NEG. AUX.	—	—	—	—	28	100	
LOAD REGULATION	MAIN AND +AUX., NL - FL	—	5	25	—	5	50	mV
BALANCED AUX.	-AUX., NL - FL	—	—	—	—	20	150	
CROSS REGULATION [2]	EFFECT ON	—	—	—	—	250	600	mV
T_C = 25°C	NEGATIVE AUXILIARY							
INPUT VOLTAGE	CONTINUOUS	14	28	50	—	—	—	V
	TRANSIENT 1 sec [1]	—	—	80	—	—	—	V
INPUT CURRENT	NO LOAD	—	50	65	—	—	—	mA
	INHIBITED	—	2.5	4	—	—	—	
INPUT RIPPLE CURRENT [3]	10 kHz - 20 MHz	—	36	100	—	—	—	mA p-p
EFFICIENCY	T_C = 25°C	78	81	—	—	—	—	%
	T_C = -55°C TO +125°C	77	—	—	—	—	—	
LOAD FAULT [4, 5]	POWER DISSIPATION	—	6	9.5	—	5	9.5	W
	RECOVERY [1]	—	15	20	—	—	20	ms
STEP LOAD RESPONSE [5]	TRANSIENT	—	75	±350	—	150	±600	mV pk
50% - 100% - 50%	RECOVERY	—	120	400	—	175	600	µs
STEP LINE RESPONSE [1, 5, 6]	TRANSIENT	—	±100	400	—	±200	400	mV pk
14 - 40 - 14 V_{IN}	RECOVERY	—	400	600	—	200	600	µs
START-UP [5, 7]	DELAY	—	15	20	—	—	20	ms
	OVERSHOOT [1]	—	5	33	—	5	±60	mV pk
CAPACITIVE LOAD [1, 8]	25°C	—	—	1000	—	—	500	µF

Notes
1. Guaranteed by design and/or analysis. Not an in-line test.
2. Effect on negative output when switching loads simultaneously from/to 30%-70% where 100% is the total power of both auxiliaries.
3. At loads <20% of full load, higher input ripple current is possible.
4. Limit applies to both main and auxiliary outputs, tested separately.
5. Recovery and startup times are measured from application of the transient or change in condition to the point at which V_{OUT} is within 1% of final value. C_L = 0.
6. Tested with 50 µs edge rate
7. Tested on release from inhibit.
8. No effect on dc performance. Applies to each auxiliary.

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TABLE 7: ELECTRICAL CHARACTERISTICS -55°C TO +125°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.

TRIPLE OUTPUT MODEL – MWR283R315T		3.3 (MAIN)			±15 (AUXILIARIES)			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE	MAIN AND POS. AUX	3.23	3.30	3.37	14.70	15.00	15.30	V
	NEG. AUX.	—	—	—	14.62	15.00	15.38	
OUTPUT CURRENT	MAIN AND EITHER OUTPUT	—	—	3.0	—	±0.667	0.93 [1]	A
V_{IN} = 14 TO 50 V	MAX TOTAL AUX	—	—	—	—	—	1.34	
OUTPUT POWER	MAIN AND EITHER OUTPUT	—	—	10	—	±10	14 [1]	W
V_{IN} = 14 TO 50 V	MAX TOTAL AUX	—	—	—	—	—	20	
OUTPUT RIPPLE	T_C = 25°C	—	15	45	—	35	80	mV p-p
10 kHz - 20 MHz	T_C = -55°C TO +125°C	—	15	60	—	35	100	
LINE REGULATION	MAIN AND POS. AUX	—	5	25	—	5	50	mV
V_{IN} = 14 TO 50 V	NEG. AUX.	—	—	—	—	25	100	
LOAD REGULATION	MAIN AND +AUX., NL - FL	—	5	25	—	5	50	mV
BALANCED AUX.	-AUX., NL - FL	—	—	—	—	28	150	
CROSS REGULATION [2]	EFFECT ON	—	—	—	—	250	600	mV
T_C = 25°C	NEGATIVE AUXILIARY							
INPUT VOLTAGE	CONTINUOUS	14	28	50	—	—	—	V
	TRANSIENT 1 sec [1]	—	—	80	—	—	—	V
INPUT CURRENT	NO LOAD	—	50	70	—	—	—	mA
	INHIBITED	—	2.5	4	—	—	—	
INPUT RIPPLE CURRENT [3]	10 kHz - 20 MHz	—	36	100	—	—	—	mA p-p
EFFICIENCY	T_C = 25°C	79	82	—	—	—	—	%
	T_C = -55°C TO +125°C	78	—	—	—	—	—	
LOAD FAULT [4, 5]	POWER DISSIPATION	—	6	9.5	—	5	9.5	W
	RECOVERY [1]	—	15	20	—	—	20	ms
STEP LOAD RESPONSE [5]	TRANSIENT	—	75	±350	—	175	±600	mV pk
50% - 100% - 50%	RECOVERY	—	120	400	—	145	600	µs
STEP LINE RESPONSE [1, 5, 6]	TRANSIENT	—	±100	400	—	±200	400	mV pk
14 - 40 - 14 V_{IN}	RECOVERY	—	400	600	—	200	700	µs
START-UP [5, 7]	DELAY	—	15	20	—	—	20	ms
	OVERSHOOT [1]	—	5	33	—	5	±70	mV pk
CAPACITIVE LOAD [1, 8]	25°C	—	—	1000	—	—	500	µF

Notes
1. Guaranteed by design and/or analysis. Not an in-line test.
2. Effect on negative output when switching loads simultaneously from/to 30%-70% where 100% is the total power of both auxiliaries.
3. At loads <20% of full load, higher input ripple current is possible.
4. Limit applies to both main and auxiliary outputs, tested separately.
5. Recovery and startup times are measured from application of the transient or change in condition to the point at which V_{OUT} is within 1% of final value. C_L = 0.
6. Tested with 50 µs edge rate
7. Tested on release from inhibit.
8. No effect on dc performance. Applies to each auxiliary.

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TABLE 8: ELECTRICAL CHARACTERISTICS -55°C TO +125°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.

TRIPLE OUTPUT MODEL – MWR28512T		5 (MAIN)			±12 (AUXILIARIES)			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE	MAIN AND POS. AUX	4.90	5.00	5.10	11.76	12.00	12.24	V
	NEG. AUX.	—	—	—	11.70	12.00	12.30	
OUTPUT CURRENT	MAIN AND EITHER OUTPUT	—	—	3.0	—	±0.833	1.16 [1]	A
V_{IN} = 14 TO 50 V	MAX TOTAL AUX	—	—	—	—	—	1.67	
OUTPUT POWER	MAIN AND EITHER OUTPUT	—	—	15	—	±10	14 [1]	W
V_{IN} = 14 TO 50 V	MAX TOTAL AUX	—	—	—	—	—	20	
OUTPUT RIPPLE	T_C = 25°C	—	20	45	—	50	80	mV p-p
10 kHz - 20 MHz	T_C = -55°C TO +125°C	—	20	60	—	50	120	
LINE REGULATION	MAIN AND POS. AUX	—	5	25	—	5	50	mV
V_{IN} = 14 TO 50 V	NEG. AUX.	—	—	—	—	28	100	
LOAD REGULATION	MAIN AND +AUX., NL - FL	—	5	25	—	5	50	mV
BALANCED AUX.	-AUX., NL - FL	—	—	—	—	20	150	
CROSS REGULATION [2]	EFFECT ON	—	—	—	—	250	600	mV
T_C = 25°C	NEGATIVE AUXILIARY							
INPUT VOLTAGE	CONTINUOUS	14	28	50	—	—	—	V
	TRANSIENT 1 sec [1]	—	—	80	—	—	—	V
INPUT CURRENT	NO LOAD	—	50	70	—	—	—	mA
	INHIBITED	—	2.5	4	—	—	—	
INPUT RIPPLE CURRENT [3]	10 kHz - 20 MHz	—	40	100	—	—	—	mA p-p
EFFICIENCY	T_C = 25°C	81	84	—	—	—	—	%
	T_C = -55°C TO +125°C	80	—	—	—	—	—	
LOAD FAULT [4, 5]	POWER DISSIPATION	—	7	9.5	—	5	9.5	W
	RECOVERY [1]	—	15	20	—	—	20	ms
STEP LOAD RESPONSE [5]	TRANSIENT	—	75	±350	—	150	±600	mV pk
50% - 100% - 50%	RECOVERY	—	230	400	—	175	600	µs
STEP LINE RESPONSE [1, 5, 6]	TRANSIENT	—	±100	400	—	±200	400	mV pk
14 - 40 - 14 V_{IN}	RECOVERY	—	400	900	—	200	600	µs
START-UP [5, 7]	DELAY	—	15	20	—	—	20	ms
	OVERSHOOT [1]	—	5	50	—	5	±60	mV pk
CAPACITIVE LOAD [1, 8]	25°C	—	—	1000	—	—	500	µF

Notes
1. Guaranteed by design and/or analysis. Not an in-line test.
2. Effect on negative output when switching loads simultaneously from/to 30%-70% where 100% is the total power of both auxiliaries.
3. At loads <20% of full load, higher input ripple current is possible.
4. Limit applies to both main and auxiliary outputs, tested separately.
5. Recovery and startup times are measured from application of the transient or change in condition to the point at which V_{OUT} is within 1% of final value. C_L = 0.
6. Tested with 50 µs edge rate
7. Tested on release from inhibit.
8. No effect on dc performance. Applies to each auxiliary.

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TABLE 9: ELECTRICAL CHARACTERISTICS -55°C TO +125°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.

TRIPLE OUTPUT MODEL – MWR28515T		5 (MAIN)			±15 (AUXILIARIES)			UNITS
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	
OUTPUT VOLTAGE	MAIN AND POS. AUX	4.90	5.00	5.10	14.70	15.00	15.30	V
	NEG. AUX.	—	—	—	14.62	15.00	15.38	
OUTPUT CURRENT	MAIN AND EITHER OUTPUT	—	—	3.0	—	±0.667	0.93 [1]	A
V_{IN} = 14 TO 50 V	MAX TOTAL AUX	—	—	—	—	—	1.34	
OUTPUT POWER	MAIN AND EITHER OUTPUT	—	—	15	—	±10	14 [1]	W
V_{IN} = 14 TO 50 V	MAX TOTAL AUX	—	—	—	—	—	20	
OUTPUT RIPPLE	T_C = 25°C	—	20	45	—	35	80	mV p-p
10 kHz - 20 MHz	T_C = -55°C TO +125°C	—	20	60	—	35	100	
LINE REGULATION	MAIN AND POS. AUX	—	5	25	—	5	50	mV
V_{IN} = 14 TO 50 V	NEG. AUX.	—	—	—	—	28	120	
LOAD REGULATION	MAIN AND +AUX., NL - FL	—	5	25	—	50	50	mV
BALANCED AUX.	-AUX., NL - FL	—	—	—	—	25	150	
CROSS REGULATION [2]	EFFECT ON	—	—	—	—	250	600	mV
T_C = 25°C	NEGATIVE AUXILIARY							
INPUT VOLTAGE	CONTINUOUS	14	28	50	—	—	—	V
	TRANSIENT 1 sec [1]	—	—	80	—	—	—	V
INPUT CURRENT	NO LOAD	—	50	70	—	—	—	mA
	INHIBITED	—	2.5	4	—	—	—	
INPUT RIPPLE CURRENT [3]	10 kHz - 20 MHz	—	40	100	—	—	—	mA p-p
EFFICIENCY	T_C = 25°C	82	85	—	—	—	—	%
	T_C = -55°C TO +125°C	81	—	—	—	—	—	
LOAD FAULT [4, 5]	POWER DISSIPATION	—	7	9.5	—	5	9.5	W
	RECOVERY [1]	—	15	20	—	—	20	ms
STEP LOAD RESPONSE [5]	TRANSIENT	—	75	±350	—	175	±600	mV pk
50% - 100% - 50%	RECOVERY	—	230	400	—	145	600	µs
STEP LINE RESPONSE [1, 5, 6]	TRANSIENT	—	±100	400	—	±200	400	mV pk
14 - 40 - 14 V_{IN}	RECOVERY	—	400	900	—	200	700	µs
START-UP [5, 8]	DELAY	—	15	20	—	—	20	ms
	OVERSHOOT [1]	—	5	50	—	5	±70	mV pk
CAPACITIVE LOAD [1, 8]	25°C	—	—	1000	—	—	500	µF

Notes
1. Guaranteed by design and/or analysis. Not an in-line test.
2. Effect on negative output when switching loads simultaneously from/to 30%-70% where 100% is the total power of both auxiliaries.
3. At loads <20% of full load, higher input ripple current is possible.
4. Limit applies to both main and auxiliary outputs, tested separately.
5. Recovery and startup times are measured from application of the transient or change in condition to the point at which V_{OUT} is within 1% of final value. C_L = 0.
6. Tested with 50 µs edge rate
7. Tested on release from inhibit.
8. No effect on dc performance. Applies to each auxiliary.

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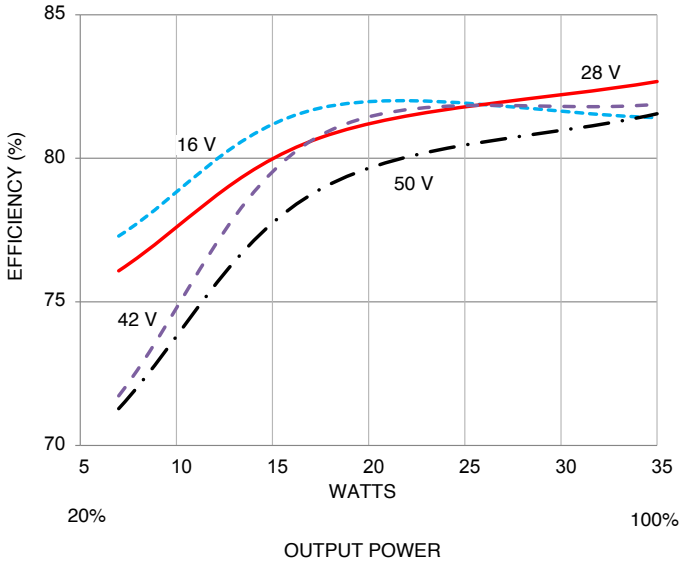
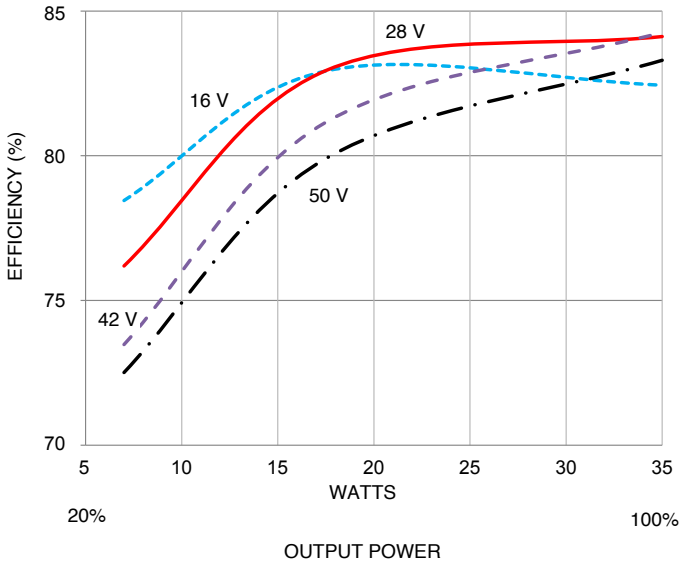
TYPICAL PERFORMANCE PLOTS: 25°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.
FOR REFERENCE ONLY, NOT GUARANTEED SPECIFICATIONS.



MWR283R312T EFFICIENCY

FIGURE 3



MWR28515T EFFICIENCY

FIGURE 4

MWR Triple DC-DC Converters

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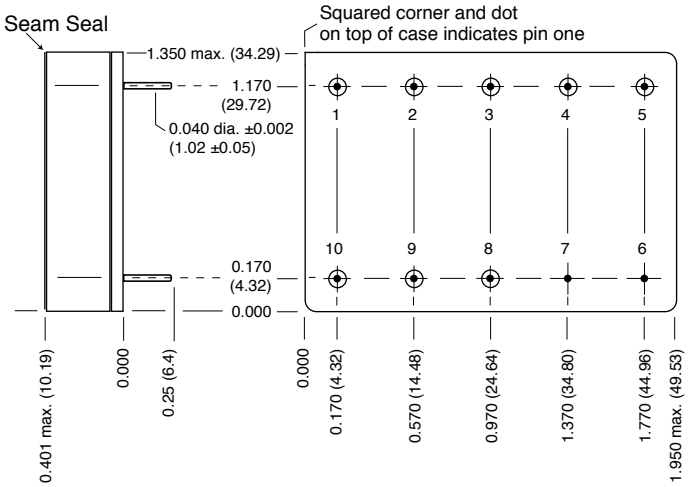
BOTTOM VIEW MWR



Weight: 58 grams max.

Case dimensions in inches (mm)
Tolerance ±0.005 (0.13) for three decimal places
±0.01 (0.3) for two decimal places
unless otherwise specified

CAUTION
Heat from reflow or wave soldering may damage the device.
Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header	Cold Rolled Steel/Nickel/Gold
Cover	Kovar/Nickel
Pins	#52 alloy/Gold ceramic seal
	Gold plating of 50 - 150 microinches is included in pin diameter
	Seal hole 0.120 ±0.002 (3.05 ± 0.05)

Case F1 MWR, Rev A, 2015.05.29
Please refer to the numerical dimensions for accuracy.

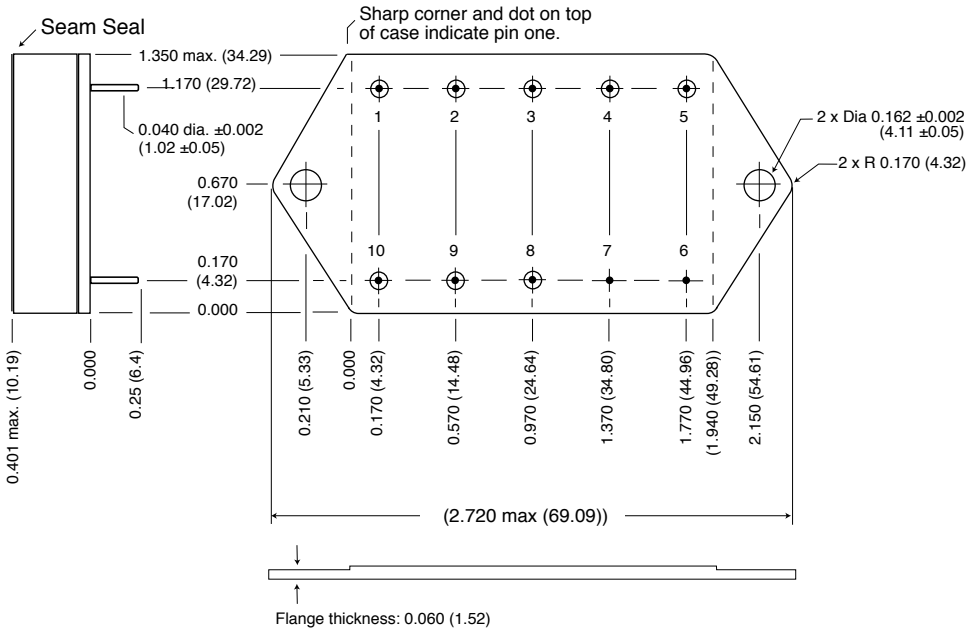
FIGURE 5: MWR

MWR Triple DC-DC Converters

14 TO 50 VOLT INPUT - 35 WATT

BOTTOM VIEW MWR FLANGED

Flanged cases: Designator "F" required in Case Option position of model number.



Weight: 60 grams maximum

Case dimensions in inches (mm)
Tolerance ±0.005 (0.13) for three decimal places
±0.01 (0.3) for two decimal places
unless otherwise specified

CAUTION
Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header	Cold Rolled Steel/Nickel/Gold
Cover	Kovar/Nickel
Pins	#52 alloy/Gold ceramic seal
	Gold plating of 50 - 150 microinches included in pin diameter
	Seal Hole: 0.120 ±0.002 (3.04 ±0.05)

Case J1 MWR, Rev A, 2015.05.29
Please refer to the numerical dimensions for accuracy.

FIGURE 6: MWR FLANGED

MWR Triple DC-DC Converters

14 TO 50 VOLT INPUT - 35 WATT

ELEMENT EVALUATION HIGH RELIABILITY STANDARD, /ES AND /883 (CLASS H)

	NON-QML [1]	QML	
	STANDARD AND /ES	CLASS H /883	
COMPONENT-LEVEL TEST PERFORMED	M/S [2]	M/S [2]	P [3]
Element Electrical	■	■	■
Visual		■	■
Internal Visual		■	
Final Electrical		■	■
Wire Bond Evaluation		■	■

Notes
1. Standard and /ES non-QML products may not meet all of the requirements of MIL-PRF-38534.
2. M/S = Active components (microcircuit and semiconductor die).
3. P = Passive components, Class H element evaluation. Not applicable to standard and /ES element evaluation.

TABLE 10: ELEMENT EVALUATION

MWR Triple DC-DC Converters

14 TO 50 VOLT INPUT - 35 WATT

Environmental Screening High Reliability Standard, /ES and /883 (Class H)

Test Performed	non-QML [1]		QML [2]
	Standard	/ES	Class H /883
Pre-cap Inspection, Method 2017, 2032	■	■	■
Temperature Cycle (10 times)			
Method 1010, Cond. C, -65°C to +150°C, ambient			■
Method 1010, Cond. B, -55°C to +125°C, ambient		■	
Constant Acceleration			
Method 2001, 3000 g			■
Method 2001, 500 g		■	
PIND, Test Method 2020, Cond. A			■ [3]
Burn-in Method 1015, +125°C case, typical [4]			
96 hours		■	
160 hours			■
Final Electrical Test, MIL-PRF-38534, Group A,			
Subgroups 1 through 6, -55°C, +25°C, +125°C case			■
Subgroups 1 and 4, +25°C case	■	■	
Hermeticity Test			
Gross Leak, Cond. C_1, fluorocarbon		■	■
Fine Leak, Cond. A_2, helium		■	■
Gross Leak, Dip	■		
Final visual inspection, Method 2009	■	■	■

Test methods are referenced to MIL-STD-883 as determined by MIL-PRF-38534.

Notes
1. Standard and ES are non-QML products and may not meet all of the requirements of MIL-PRF-38534.
2. All processes are QML qualified and performed by certified operators.
3. Not required by DLA but performed to assure product quality.
4. Burn-in temperature designed to bring the case temperature to +125°C minimum. Burn-in is a powered test.

Table 11: Environmental Screening